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Torque Values

Listed below are approximate bolt torque recommendations for each Innerlynx model.

Since there are many factors such as surface texture (too smooth or too rough), and the amount of annular space to be filled, this chart is to be used as a guideline only and may vary with each unique application.

Innerlynx Model	Bolt Torque (in lbs.) Maximum
IL-200	33
IL-275	51
IL-300	99
IL-315	110
IL-325	128
IL-340	200
IL-360	250
IL-400	338
IL-410	338
IL-425	288
IL-475	288
IL-500	537
IL-525	537
IL-575	535
IL-600	700
IL-650	565

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