

AMCE MOLDED CONE END SEALS

Installation Instructions Rev. 092625 Page **1** of **2**

1. Preparation: Remove dirt and debris from Casing end and Carrier where End Seal will be installed. Measure and note the actual Casing size and Carrier size.



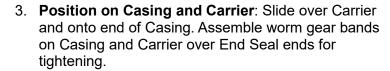
- 2. Cut End Seal to fit Casing and Carrier: Each end seal can fit two Casing sizes and multiple Carrier sizes. Use a board or other soft material as a backer inside End Seal. Locate size indication on End Seal and cut off the end with a sharp knife/razor.
 - A. For Smaller Casing: trim larger end off as shown in 2a. Be sure to leave at least 1" wide of seal material for clamping and do not cut between the ridges.
 - B. For Carrier: Be careful to cut opposite side
 - of line from size label, leaving size label on end seal.





2A (Casing)

2B (Carrier)





4. Quick Adjust Band: Screw pivots up and down for ease of assembly.

Up = To feed in threaded band for clamping.

Down = to engage screw with band and tighten clamp.





Up

Down



AMCE MOLDED CONE END SEALS

Installation Instructions Rev. 092625 Page 2 of 2

5. **Tighten Clamps**: For both ends, flip up clamp screw and feed threaded portion of band under screw. Pull band snug (5A) and flip down clamp screw. Tighten clamp (5B) screw using a 5/16" socket or flathead screwdriver until end seal is securely fastened to Casing and Carrier.



5A



5B

6. **Cut Excess Band**: Any excess band material can be removed

