

1. **Preparation:** Remove dirt and debris from Casing end and Carrier where End Seal will be installed. Measure and note the actual Casing size and Carrier size.



2. **Cut End Seal to fit Casing and Carrier:** Each end seal can fit two Casing sizes and multiple Carrier sizes. Use a board or other soft material as a backer inside End Seal. Locate size indication on End Seal and cut off the end with a sharp knife/razor.

- A. **For Smaller Casing:** trim larger end off as shown in 2a. Be sure to leave at least 1" wide of seal material for clamping and do not cut between the ridges.
- B. **For Carrier:** Be careful to cut opposite side of line from size label, leaving size label on end seal.



2A (Casing)



2B (Carrier)

3. **Position on Casing and Carrier:** Slide over Carrier and onto end of Casing. Assemble worm gear bands on Casing and Carrier over End Seal ends for tightening.



4. **Quick Adjust Band:** Screw pivots up and down for ease of assembly.

Up = To feed in threaded band for clamping.

Down = to engage screw with band and tighten clamp.



Up



Down

5. **Tighten Clamps:** For both ends, flip up clamp screw and feed threaded portion of band under screw. Pull band snug (5A) and flip down clamp screw. Tighten clamp (5B) screw using a 5/16" socket or flathead screwdriver until end seal is securely fastened to Casing and Carrier.



5A



5B

6. **Cut Excess Band:** Any excess band material can be removed

