

- First, clean flange of any dirt, debris, or obstructions.
 - For a quicker fill, apply grease into gap between flanges before band installation. Use only Kleergel® grease or approved equal.
 - Place band around flange and secure both ends of band inside PVC Bridge.
 - With the band in place make sure the grease insert is accessible and vent plug is on the top half of the flange.
 - Finally, tighten the SS worm gear. For multiple worm gears tighten evenly around Kleerband®.
- Final Torque 5 - 7 ft.-lbs.**
- Remove the vent plug and pump the Kleergel into the grease zerks starting at zerks farthest from plug. Fill until grease comes out of plug.
 - Reinstall plug and continue pumping until all air is removed (Some grease escape is normal).

