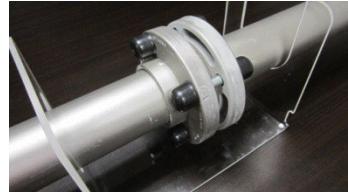


- First, clean flange of any dirt, debris, or obstructions.
- For a quicker fill, apply grease into gap between flanges before band installation. Use only Kleergel® grease or approved equal.
- Place band around flange and secure both ends of band inside PVC Bridge.
- With the band in place make sure the grease insert is accessible and vent plug is on the top half of the flange.
- Finally, tighten the SS worm gear. For multiple worm gears tighten evenly around Kleerband®.

Final Torque 5 - 7 ft.-lbs.



- Remove the vent plug and pump the Kleergel into the grease zerks starting at zerks farthest from plug. Fill until grease comes out of plug.
- Reinstall plug and continue pumping until all air is removed (Some grease escape is normal).